GI 115

Primer and mortar resin

- For critical substrates
- High capillary activity
- Total Solid according to the test method of Deutsche Bauchemie



Product description:	GI 115 is an unfilled and transparent curing dual-component reaction plastic based	
	on epoxy resin.	
Usage area:	Workshops, industrial warehouses, parking areas	
Usage:	Primer under coating systems and floorings	
	 Also usable as primer for outside areas 	
	 Formulation of moisture compatible filler and mortar systems 	
	 Dust binding coat for cement bound substrates 	
Properties:	Low viscosity	
	 High capillary activity even in low temperatures 	
	 Very good adhesion on: 	
	Tiles, metallic substrates like aluminium, steel, zinc, brass etc., old	
	coatings, a diverse amount of plastics as well as further critical substrates	
	 Protects from rearward moisture penetration 	
Substrate:	Residual moisture: < 6 % cement-based substrate (tested by CM)	
	1 mass % weight anhydride screed.	

Technical Data

Transparent, yellowish
30 kg; other units on request
From production date 12 months; store in original containers; dry, cool, frost free
Approx. 1.09 g/cm ³
> Concrete fracture
D > 70
Approx. 100 %
Componente A: 570 – 850 mPas Componente B: 225 – 335 mPas
2 : 1 (by weight) 1.83 : 1 (by volume)
A slight change in colour and some chalking is expected.
When completely cured resistant against: Water, sea and wastewater, numerous brines, diluted acids, saline solutions, mineral oils, lubricants, fuels and many solvents (with some materials a change in colour is possible). We advise to carry out suitability tests in advance.

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Processing Data:	
Material usage:	250 – 400 g/m² as primer for even substrates (rough substrates lead to a higher usage) 700 – 900 g/m² (in two layers against rearward moisture penetration) 1:10 – 1:25 as mortar depending on the grading curve, application and the open porosity of the finished layer. These values are dependent on how the product is processed and on the quality of the substrate. The values are therefore only for a rough estimate.
Processing time (50 % air humidity):	20 – 25 minutes (30 °C) 40 – 50 minutes (20 °C)
	80 – 100 minutes (10 °C)

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	a rough estimate.
Processing time (50 % air humidity):	20 – 25 minutes (30 °C)
	40 – 50 minutes (20 °C)
	80 – 100 minutes (10 °C)
Revision time (50 % air humidity):	Min. 6 – 8 hours, max. 12 hours at 30 °C
	Min. 12 – 16 hours, max. 24 hours at 20 °C
	Min. 24 – 36 hours, max. 48 hours at 10 °C
Curing time (complete mechanical stress at	3 days (30 °C)
50 % air humidity):	7 days (20 °C)
	10 days (10 °C)
Processing temperature:	10 – 30 °C

Processing:

Preparation of the substrate:	 Substrate must be dry, clean, rough, stable and free of separating substances like oil, fats etc.
	 Must be grinded or blasted. Depending on the preparation work, the surface may be rough in some places which will influence the consumption.
	 Iron and Steel areas are to be prepared by removal of rust until a standard degree of purity Sa 2.5 according to DIN 55928.
Tools:	 Rubber slider, short or medium piled roller, trowel, toothed squeegee, smoothing trowel, etc
Mixing:	Pour the curing agent completely into the resin compound.
	 Mix intensively with slow turning mixer (we advise a double-stirrer with the stirring units turning the opposite direction to each other).
	 Fill into another vessel and mix again.
	 Before applying to the substrate make sure to have an even and smear-free mixture.
Application:	
Primer:	 Apply the product with a rubber slider and evenly spread with short or medium piled roller in cross pattern.
	When using for protection from rearward moisture penetration, GI 115 must be applied in two separate layers. The first layer may not be
	 broadcasted as the protective properties may be lost. If the revision time is exceeded then the recently applied and still wet area has to be broadcasted with fire-dried quartz sand in advance or otherwise

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Self-levelling filler

up to 2 mm:

Version: 1.2

Date of revision: 2024-01-04

toothed squeegee or a smoothing trowel.

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°C, dependent on temperature).

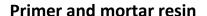
this area has to be prepared after curing by grinding for the next layer.

The ready-to-apply coating GI 115 is to be mixed 1:1 with GREPOX SLD (20

The filler is poured onto the prepared area and evenly spread with a

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Mortar:	 The product is poured onto the prepared area, the appropriate layer thickness is adjusted by use of metal profiles and then the coating is manually or mechanically compressed. For layer thicknesses > 1 cm, intermediate compression should be used to ensure sufficient adhesive strength of the mortar.
Processing conditions	 The material, air and ground temperature must be between 10 °C and 30 °C during the processing, installation and curing time. The substrate temperature must be at least 3 °C above the dew point. The air humidity should not be above 80 % at any time. The application should take place when temperature is at a constant or falling value to avoid blisters because of the extension of air inside the substrate. It is important to keep an eye on the ventilation during and after the application. The area must be protected from any direct water contact during the whole curing time.

Further information:

DIN EN 13813: 2002
DIN EN 1504-2: 2004
The product is intended for professional use.
DGUV Rule 113-012: Handling with Epoxy resins
Please note the current safety data sheets.
VOC-directive 2004/42/EG:
Category IIA/j type Ib < 500 g/I VOC
Disposal with the assistance of a disposal specialist under consideration of the
current safety data sheets.
RE 30

Data base:

The determination of all the data and application information is based in laboratory tests. Measured values in practice may differ because of influences beyond our control.

Legal foundation:

The following specifications as well as the recommendations for handling and use of our products are based upon our knowledge and experience under normal conditions, at proper storing and application. Because of different materials, substrates and working conditions other than given $normal\ values,\ a\ warranty\ of\ a\ working\ result\ or\ a\ liability-for\ whatever\ legal\ relationship-cannot\ be\ justified\ from\ these\ instructions\ or\ a\ verbal$ guidance respectively, unless intent or gross fault can be imputed to us. Here, the user has to prove that he had transferred in written form, in time and completely every knowledge that is necessary for an appropriate and promising estimation. The user is obliged to test the products on their suitability for the intended purpose. Incidentally our respective terms and conditions of business are valid. You get these on www.gremmler.de. Only the newest edition of this technical data sheet is valid.